

# PRIMEVA® P1550M

## **REPSOL - Ethylene Vinyl Acetate Copolymer**

Sunday, November 3, 2019

### **General Information**

#### **Product Description**

EVA resin REPSOL PRIMEVA® P1550M is recommended for low viscosity hot melt adhesives applications. EVA resin REPSOL PRIMEVA® P1550M has been improved for a better stability against thermal degradation. It contains antioxidant and free flowing agent.

#### Applications:

- · Low Viscosity Hot Melt Adhesives
- Coatings
- · Mixtures with Bitumen
- · Viscosity Modification

Recommended melt temperature below 200°C to avoid the decomposition of the polymer. Processing conditions should be optimised for each production line.

General				
Material Status	Commercial: Active			
Availability	<ul><li> Africa &amp; Middle East</li><li> Asia Pacific</li></ul>	<ul><li>Europe</li><li>Latin America</li></ul>	North America	
Additive	<ul> <li>Antioxidant</li> </ul>	<ul> <li>Free Flowing Agent</li> </ul>		
Features	<ul><li>Antioxidant</li><li>Copolymer</li></ul>	<ul><li>Food Contact Acceptable</li><li>Good Thermal Stability</li></ul>	Low Viscosity	
Uses	<ul> <li>Adhesives</li> </ul>	<ul> <li>Coating Applications</li> </ul>		
Agency Ratings	EU Food Contact, Unspecified Rating			

ASTM & ISO Properties <sup>1</sup>				
Physical	Nominal Value	Unit	Test Method	
Density (73°F)	0.937	g/cm³	ISO 1183	
Vinyl Acetate Content	15.0	wt%	Internal Method	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Stress (Break)	638	psi	ISO 527-2	
Tensile Strain (Break)	77	%	ISO 527-2	
Hardness	Nominal Value	Unit	Test Method	
Shore Hardness (Shore A)	88		ISO 868	
Thermal	Nominal Value	Unit	Test Method	
Melting Temperature	194	°F	Internal Method	
Ring and Ball Softening Point	214	°F	ASTM E28	
Fill Analysis	Nominal Value	Unit	Test Method	
Brookfield Viscosity <sup>2</sup> (374°F)	5.00	Pa·s	Internal Method	

#### **Notes**



<sup>&</sup>lt;sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>&</sup>lt;sup>2</sup> Spindle SC4-27